

## CLAIMS

What is Claimed is:

1. A film surface imprinted with nanometer-sized particles to produce micro- and/or nano-structured electron and hole collecting interfaces, comprising;
  - 1 at least one transparent substrate;
  - 2 at least one photoabsorbing conjugated polymer applied on a first said substrate, wherein said conjugate polymer includes polybutylthiophene (pbT);
    - 4 a sufficient amount of nanometer-sized particles including multiwalled carbon nanotubes (MWNT) to produce a charge separation interface;
    - 6 at least one transparent polymerizable layer including a sol-gel or monomer, said MWNT embedded in said conjugated polymer to produce a mixture and applied on a second said substrate to form a MWNT bearing surface film layer to form a stamp surface;
    - 10 wherein said stamp surface is imprinted into the surface of said polymerizable film layer to produce micro- and/or nano-structured electron and hole collecting interfaces;
    - 13 polymerizing said polymerizable film layer to promote shrinkage to form a conformal gap between said MWNT stamp surface and said surface of said polymerizable film layer; and
    - 16 filling said gap with at least one photoabsorbing material to promote the generation of photoexcited electrons and transport to the charge separation interface.
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- 1        2. The film according to claim 1, wherein either said polymerizable layer and said
- 2                  conjugated polymer is applied by processes comprising at least one of spin-coating,
- 3                  dip-coating, spray-coating, flow-coating, doctor blade coating, and screen-printing.
  
- 1        3. The film according to claim 1, wherein said nanometer-sized particles having
- 2                  average particle sizes of about 1 nm to about 100 nm in diameter and up to about 1
- 3                  nm to about 1 cm in length.
  
- 1        4. The film according to claim 3, wherein said nanometer-sized particles having
- 2                  average particle sizes of about 1 nm to about 100 nm in diameter and up to about 1
- 3                  nm to about 500 nm in length.
  
- 1        5. The film according to claim 1, wherein said nanometer-sized particles further
- 2                  comprises at least one of SWNT, and nanocrystals of semiconductor materials.
  
- 1        6. The film according to claim 5, wherein said nanocrystals of semiconductor materials
- 2                  comprises at least one of CdSe, metal nanowires, and metal-filled carbon nanotubes.
  
- 1        7. The film according to claim 1, wherein applying said polymerizable film layer
- 2                  ranging in thickness from about 1 nm to about 1 mm.
  
- 1        8. The film according to claim 1, wherein applying said conjugated polymer mixture
- 2                  ranging in thickness from up to about 100 nm.

1       9. The film according to claim 1, wherein said polymerizable layer comprises at least  
2                   one monomer film.

1       10. The film according to claim 1, wherein said polymerizable layer comprises at least  
2                   one sol-gel film.

1       11. The film according to claim 1, wherein said sol-gel includes absolute alcohol and  
2                   ultrapure water in a ratio of about (1:0.025) and said metal oxide includes titanium  
3                   oxide and/or zinc oxide.

1       12. The film according to claim 1, wherein said monomer comprising at least one of  
2                   oxadiazole, aniline, and pyrrole.

1       13. The film according to claim 1, wherein said photoabsorbing material comprises at  
2                   least one of thermotropic liquid crystalline materials, polybutylthiophene  
3                   (pbT)/chlorobenzene, and polyelectrolytes.

1       14. A film surface imprinted with nanometer-sized particles prepared by a process to  
2                   produce micro- and/or nano-structured electron and hole collecting interfaces,  
3                   comprising:

1                   providing at least one transparent substrate;  
2                   providing at least one photoabsorbing conjugated polymer;

3           providing a sufficient amount of nanometer-sized particles to produce a charge  
4           separation interface;  
5           providing at least one transparent polymerizable layer including a sol-gel or  
6           monomer;  
7           embedding said nanometer-sized particles in said conjugated polymer;  
8           applying said polymerizable layer on a first said substrate to form a charge  
9           transport film layer;  
10          applying said conjugated polymer/nanometer-sized particle mixture on a second  
11          said substrate to form a nanometer-sized particles bearing surface film layer,  
12          wherein said nanometer-sized particles form a stamp surface;  
13          imprinting said stamp surface into the surface of said polymerizable film layer to  
14          produce micro- and/or nano-structured electron and hole collecting interfaces;  
15          polymerizing said polymerizable film layer to promote shrinkage to form a  
16          conformal gap between said stamp surface and said surface of said polymerizable  
17          film layer; and  
18          filling said gap with at least one photoabsorbing material to promote the  
19          generation of photoexcited electrons and transport to the charge separation interface.

1       15. The film according to claim 14, wherein said imprinting includes compressing and  
2           thereafter, solidifying said stamp surface into said surface of said polymerizable  
3           layer.

1       16. The film according to claim 14, wherein said nanometer-sized particles having  
2           average particle sizes of about 1 nm to about 100 nm in diameter and up to about 1  
3           nm to about 1 cm in length.

1       17. The film according to claim 16, wherein said nanometer-sized particles having  
2           average particle sizes of about 1 nm to about 100 nm in diameter and up to about 1  
3           nm to about 500 nm in length.

1       18. The film according to claim 14, wherein said nanometer-sized particles further  
2           comprises at least one of SWNT, and nanocrystals of semiconductor materials.

1       19. The film according to claim 18, wherein said nanocrystals of semiconductor  
2           materials comprises at least one of CdSe, metal nanowires, and metal-filled carbon  
3           nanotubes.

1       20. The film according to claim 14, wherein applying said polymerizable film layer  
2           ranging in thickness from about 1 nm to about 1 mm.

1       21. The film according to claim 14, wherein applying said conjugated polymer mixture  
2           ranging in thickness from up to about 100 nm.

1       22. The film according to claim 14, further comprising electrophoretically depositing  
2           said nanometer-sized particles onto said polymerizable layer.

- 1        23. The film according to claim 22, wherein said nanometer-sized particles include
- 2              TiO<sub>x</sub> nanometer-sized particles.
  
- 1        24. The film according to claim 14, wherein said sol-gel includes absolute alcohol and
- 2              ultrapure water in a ratio of about (1:0.025) and a metal oxide.
  
- 1        25. The film according to claim 24, wherein said metal oxide comprises at least one of
- 2              inorganic metal salts and metal organic compounds.
  
- 1        26. The film according to claim 25, wherein said metal organic compounds include
- 2              metal alkoxides comprising at least one of titanium isopropoxide and zinc butoxide.
  
- 1        27. The film according to claim 14, wherein said monomer comprising at least one of
- 2              oxadiazole, aniline, and pyrrole.
  
- 1        28. The film according to claim 14, wherein said substrate acts as an electrode by
- 2              comprising a coating of at least one transparent metal oxide including SnO<sub>2</sub>:F,
- 3              SnO<sub>2</sub>:In (ITO), and Au.
  
- 1        29. The film according to claim 14, wherein said substrate acts as an electrode by
- 2              comprising a coating of at least one transparent metal oxide being conducting
- 3              polymers including polythiophenes, polypyrroles, polyanilines, and
- 4              polybutylthiophenes.

- 1       30. The film according to claim 14, wherein said conjugated polymer includes pbT
- 2                   dissolved in chlorobenzene.
  
- 1       31. The film according to claim 14, wherein said photoabsorbing material comprises at
- 2                   least one of thermotropic liquid crystalline materials, polybutylthiophene
- 3                   (pbT)/chlorobenzene, and polyelectrolytes.
  
- 1       32. The film according to claim 14, wherein said substrate comprises at least one of
- 2                   silicon, silicate, plastic, and plastic-like materials.
  
- 1       33. The films surface imprinted with nanometer-sized particles are obtained by the
- 2                   process defined in claim 14.
  
- 1       34. The film according to claim 1, wherein said film being utilized in a photovoltaic
- 2                   device or other light guiding device.
  
- 1       35. A film surface imprinted with nanometer-sized particles to produce micro- and/or
- 2                   nano-structured electron and hole collecting interfaces, comprising;
- 1                   at least one transparent substrate;
- 2                   at least one photoabsorbing conjugated polymer applied on a first said substrate,
- 3                   wherein said conjugate polymer includes polybutylthiophene (pbT);
- 4                   a sufficient amount of nanometer-sized particles including multiwalled carbon
- 5                   nanotubes (MWNT) to produce a charge separation interface;

6 at least one transparent polymerizable layer including polymer,  
7 said MWNT embedded in said conjugated polymer to produce a mixture and  
8 applied on a second said substrate to form a MWNT bearing surface film layer to  
9 form a stamp surface;  
10 wherein said stamp surface is imprinted into the surface of said polymerizable  
11 film layer to produce micro- and/or nano-structured electron and hole collecting  
12 interfaces;  
13 polymerizing said polymerizable film layer to promote shrinkage to form a  
14 conformal gap between said MWNT stamp surface and said surface of said  
15 polymerizable film layer; and  
16 filling said gap with at least one photoabsorbing material to promote the  
17 generation of photoexcited electrons and transport to the charge separation interface.

1 36. The film according to claim 35, wherein said polymer comprising at least one of  
2 nitrogen containing heterocycle(s) and polyaniline.